

# Bona Craft Oil

## Application of Bona Craft Oil with effect treatment (Bona Tone)

Finishing



This instruction is for using Bona Craft Oil (all colours incl. neutral) in combination with the Bona effect treatment products, Bona Rich Tone and Bona Nordic Tone, only. For other ways of using see separate instruction.

### Preparations

Pre-treat the floor according to the instruction for Bona Rich Tone or Bona Nordic Tone.

Allow product to reach room temperature and **stir** all containers thoroughly before use. Optimal application conditions are between 20-25°C and 30-60% relative air humidity. High temperatures and low humidity shorten drying time, low temperatures and high humidity lengthen drying time. **Minimum temperature for use is 16°C.**

### Treatment schedule

#### Alternative 1

1x Bona Rich Tone  
1x Bona Craft Oil  
1x Bona Hard Wax Oil

#### Alternative 2

1x Bona Nordic Tone  
1x Bona Craft Oil  
(1x Bona Hard Wax Oil)

If pre-treating the surface with Bona Rich Tone then sealing with one layer of Bona Hard Wax Oil is a requirement. If using Nordic Tone then sealing with Hard Wax Oil is only optional however still recommended to better protect the colouring and to simplify the maintenance of the floor. In high traffic areas consider applying two layers of Bona Hard Wax Oil for increased protection.

### Oil application

The number of oil applications needed depends on whether the surface afterwards will be treated with Hard Wax Oil or not. In case Hard Wax Oil will not be used then more passes with oil are required to ensure that the surface becomes properly saturated with oil. If Hard Wax Oil will be used afterwards then only a single application of Bona Craft Oil is required and step 2 below can be skipped.

1. Apply the oil thinly using an oil resistant rubber bladed applicator, a stainless steel trowel or a Bona WoolPad
2. After 15-30 minutes, make another pass with more oil until the surface is saturated i.e. until the wood does not absorb any more oil. The number of treatments needed depends on the type of wood but 1-2 treatments are usually enough.
3. Buff the floor in alternate directions using a buffing machine (150 revs/minute) and a red pad.
4. Remove surplus oil with cotton cloths straightaway and allow surface to dry.

**WARNING:** BONA CRAFT OIL CONTAINS DRYING OILS. RISK OF SELF-IGNITION. USED CLOTHS, RAGS AND SIMILAR SHOULD BE PLACED IN WATER OR SEALED METAL CONTAINERS.

5. The application of Bona Hard Wax Oil can normally be carried out 12 hours\* after the application of oil. If Bona Hard Wax Oil will not be used then allow at least 24 hours\* before taking into use.

*\*drying time at 20 °C/60% RH, expect longer drying time on exotic wood and at low temperatures. The room can normally be furnished after 1-2 days but wait approx. 1 week before covering the surface with carpets or cleaning with wet methods.*

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### Maintenance

Clean floor regularly using a dry mop and/or a vacuum cleaner. When needed, wipe off with a damp mop with Bona Soap added to the cleaning water. **Note:** Always clean using as dry a method as possible.

The maintenance method depends on whether the final application has been done with Bona Craft Oil or Bona Hard Wax Oil.

For the maintenance of Bona Craft Oil use Bona Care Oil. To restore worn off colouring it is possible to add 20% of the matching Bona Craft Oil to the Bona Care Oil.

For the maintenance of Bona Hard Wax Oil use Bona Wax Oil Refresher or apply additional layers of Bona Hard Wax Oil.

The frequency for maintenance is determined by the level of wear and may range from every 3<sup>rd</sup> year in a domestic environment to a few times a year in a commercial environment.

Detailed maintenance instructions are available at [www.bona.com](http://www.bona.com)

### Important notes

The information provided is prepared to the best of our current knowledge and makes no claim to be complete. User is responsible for establishing that the product and recommendations herein are fit for the designated purpose, wood type and present situation before use. Bona can only guarantee the delivered product. A professional and thereby successful application of the product is beyond our control. If in doubt make a preliminary test or contact Bona's technical service. User is required to read and understand all information contained on package labels and safety data sheets before using this product.

**Bona**<sup>®</sup>