



Bona R860



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Bona R860 is an elastic silane based adhesive for parquet floors according to EN 14293 (soft). It does not contain plasticizers. With its extreme high “green” strength and extreme rapid bonding it is designed special to bond engenerated parquet elements. The bonding process can be accelerated, by spraying little amounts of water on the substrate or spread adhesive. The use of a primer is in general not necessary. Bona R410 or R580 can be used as a primer and damp proof membrane.



Key Benefits

- Extreme quick setting, controlled by parquet layer
- Extreme high initial tack
- Plasticizer free
- Soft elastic
- Water and solvent free, nearly no swelling of the wood
- Wood adhesion to almost all substrates and timber materials, splashed material can be easily removed
- Firm texture – retains trowel pattern

Technical Data

Base:	Silane modified-Prepolymere
Colour:	Grey
Viscosity:	Easy to apply - stable
Density:	1.62 g/cm ³
Cleaning agents:	Bona S100, acetone and ethanol. Hardened adhesive can only be removed mechanically.
Application of load:	4 to 8 h
Surface treatment:	depending on air humidity and the moisture content of the materials between 6 to 12 h
Storage / transport:	The temperature must not fall below +5°C or exceed +25°C during storage and transport. Store in a cool, dry, well ventilated place.
Shelf life:	6 months.
Pack size:	15 kg (44 per pallet)